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Removal of motor on a variable speed head Turn the spindle on and crank the RPM's down to the lowest RPM Shut off the spindle disconnect the power to the machine Remove the drum switch from the left side of the machine Underneath the motor is a half moon shaped cover. Take out the three 10-32 screws that hold the cover on.

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This manual covers installation, operation, maintenance, and parts list for Bridgeport Series I milling machines with serial numbers ending with the letter "M". The machine serial number is located on the front of the knee. If the machine serial number does not end with the letter "M", refer to the latest version of manual M -0009500-0450.

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