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B. WAYNE BEQUETTE is Professor of Chemical Engineering at Rensselaer Polytechnic Institute. His teaching and research interests are in the areas of process systems and control engineering for...

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B. Wayne Bequette is a Professor of Chemical and Biological Engineering and the Technology Manager for the Northern Regional Center of the Clean Energy Smart Manufacturing Innovation Institute (CESMII) at Rensselaer Polytechnic Institute. His research efforts are focused on the modeling and control of biomedical and chemical process systems.

~~B. Wayne Bequette | The Howard P. Isermann Department of~~---

An understanding of the dynamic behavior of chemical processes is important from both process design and process control perspectives. It is easy to design a chemical process, based on steady-state considerations, which is practically uncontrollable when the process dynamics are considered.

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Process Control: Modeling, Design, and Simulation is the first complete introduction to process control that fully integrates software tools-helping you master critical techniques hands-on, using MATLAB-based computer simulations. Author B. Wayne Bequette includes process control diagrams, dynamic modeling, feedback control, frequency response analysis techniques, control loop tuning, and start-to-finish chemical process control case studies.

The primary purpose of this book is to introduce undergraduate chemical engineering students to process modeling, dynamics and control. The textbook can also be used for background material for a graduate process control course. Also, the textbook can be used by practitioners that wish to understand modern model-based control techniques. As for its approach, it remains the only undergraduate process control textbook that integrates numerical solutions, using MATLAB, with the fundamental material. It is also the only textbook that contains detailed modules of specific examples that can be used to illustrate applications relevant to the fundamental topics covered in many chapters.

Suitable as a text for Chemical Process Dynamics or Introductory Chemical Process Control courses at the junior/senior level. This book aims to provide an introduction to the modeling, analysis, and simulation of the dynamic behavior of chemical processes.

This 3rd edition provides chemical engineers with process control techniques that are used in practice while offering detailed mathematical analysis. Numerous examples and simulations are used to illustrate key theoretical concepts. New exercises are integrated throughout several chapters to reinforce concepts.

This book is a sequel to the text Process Dynamics and Control (published by PHI Learning). The objective of this text is to introduce frontier areas of control technology with an ample number of application examples. It also introduces the simulation platform PCSA (Process Control System Analyzer) to include senior level worked out examples like multi-loop control of exothermic reactor and distillation column. The textbook includes discussions on state variable techniques and analysis MIMO systems, and techniques of non-linear systems treatment with extensive number of examples. A chapter has been included to discuss the industrial practice of instrumentation systems for important unit operation and processes, which ends up with the treatment on Plant-wide-control. The two state-of-the-art tools of computer based control, Micro-controllers and Programmable Logic Controllers (PLC), are discussed with practical application examples. A number of demonstration programs have been offered for basic conception development in the accompanying CD. It familiarizes students with the real task of simulation by means of simple computer programming procedure with sufficient graphic support, and helps to develop capability of handling complex dynamic systems. This book is primarily intended for the postgraduate students of chemical engineering and instrumentation and control engineering. Also it will be of considerable interest to professionals engaged in handling process plant automation systems. KEY FEATURES • Majority of worked out examples and exercise problems are chosen from practical process applications. • A complete coverage of controller synthesis in frequency domain provides a better grasp of controller tuning. • Advanced control strategies and adaptive control are covered with ample number of worked out examples.

A Real- Time Approach to Process Control provides the reader with both a theoretical and practical introduction to this increasingly important approach. Assuming no prior knowledge of the subject, this text introduces all of the applied fundamentals of process control from instrumentation to process dynamics, PID loops and tuning, to distillation, multi-loop and plant-wide control. In addition, readers come away with a working knowledge of the three most popular dynamic simulation packages. The text carefully balances theory and practice by offering readings and lecture materials along with hands-on workshops that provide a 'virtual' process on which to experiment and from which to learn modern, real time control strategy development. As well as a general updating of the book specific changes include: A new section on boiler control in the chapter on common control loops A major rewrite of the chapters on distillation column control and multiple single-loop control schemes The addition of new figures throughout the text Workshop instructions will be altered to suit the latest versions of HYSYS, ASPEN and DYNSIM simulation software A new solutions manual for the workshop problems

The essential introduction to the principles and applications of feedback systems—now fully revised and expanded This textbook covers the mathematics needed to model, analyze, and design feedback systems. Now more user-friendly than ever, this revised and expanded edition of Feedback Systems is a one-volume resource for students and researchers in mathematics and engineering. It has applications across a range of disciplines that utilize feedback in physical, biological, information, and economic systems. Karl Åström and Richard Murray use techniques from physics, computer science, and operations research to introduce control-oriented modeling. They begin with state space tools for analysis and design, including stability of solutions, Lyapunov functions, reachability, state feedback observability, and estimators. The matrix exponential plays a central role in the analysis of linear control systems, allowing a concise development of many of the key concepts for this class of models. Åström and Murray then develop and explain tools in the frequency domain, including transfer functions, Nyquist analysis, PID control, frequency domain design, and robustness. Features a new chapter on design principles and tools, illustrating the types of problems that can be solved using feedback Includes a new chapter on fundamental limits and new material on the Routh-Hurwitz criterion and root locus plots Provides exercises at the end of every chapter Comes with an electronic solutions manual An ideal textbook for undergraduate and graduate students Indispensable for researchers seeking a self-contained resource on control theory

Presenting a fresh look at process control, this new text demonstrates state-space approach shown in parallel with the traditional approach to explain the strategies used in industry today. Modern time-domain and traditional transform-domain methods are integrated throughout and explain the advantages and limitations of each approach; the fundamental theoretical concepts and methods of process control are applied to practical problems. To ensure understanding of the mathematical calculations involved, MATLAB® is included for numeric calculations and MAPLE for symbolic calculations, with the math behind every method carefully explained so that students develop a clear understanding of how and why the software tools work. Written for a one-semester course with optional advanced-level material, features include solved examples, cases that include a number of chemical reactor examples, chapter summaries, key terms, and concepts, as well as over 240 end-of-chapter problems, focused computational exercises and solutions for instructors.

This textbook is ideal for a course in engineering systems dynamics and controls. The work is a comprehensive treatment of the analysis of lumped parameter physical systems. Starting with a discussion of mathematical models in general, and ordinary differential equations, the book covers input/output and state space models, computer simulation and modeling methods and techniques in mechanical, electrical, thermal and fluid domains. Frequency domain methods, transfer functions and frequency response are covered in detail. The book concludes with a treatment of stability, feedback control (PID, lead-lag, root locus) and an introduction to discrete time systems. This new edition features many new and expanded sections on such topics as: solving stiff systems, operational amplifiers, electrohydraulic servovalves, using Matlab with transfer functions, using Matlab with frequency response, Matlab tutorial and an expanded Simulink tutorial. The work has 40% more end-of-chapter exercises and 30% more examples.

The fourth edition of Transport Phenomena Fundamentals continues with its streamlined approach to the subject, based on a unified treatment of heat, mass, and momentum transport using a balance equation approach. The new edition includes more worked examples within each chapter and adds confidence-building problems at the end of each chapter. Some numerical solutions are included in an appendix for students to check their comprehension of key concepts. Additional resources online include exercises that can be practiced using a wide range of software programs available for simulating engineering problems, such as, COMSOL®, Maple®, Fluent, Aspen, Mathematica, Python and MATLAB®, lecture notes, and past exams. This edition incorporates a wider range of problems to expand the utility of the text beyond chemical engineering. The text is divided into two parts, which can be used for teaching a two-term course. Part I covers the balance equation in the context of diffusive transport—momentum, energy, mass, and charge. Each chapter adds a term to the balance equation, highlighting that term's effects on the physical behavior of the system and the underlying mathematical description. Chapters familiarize students with modeling and developing mathematical expressions based on the analysis of a control volume, the derivation of the governing differential equations, and the solution to those equations with appropriate boundary conditions. Part II builds on the diffusive transport balance equation by introducing convective transport terms, focusing on partial, rather than ordinary, differential equations. The text describes paring down the full, microscopic equations

governing the phenomena to simplify the models and develop engineering solutions, and it introduces macroscopic versions of the balance equations for use where the microscopic approach is either too difficult to solve or would yield much more information that is actually required. The text discusses the momentum, Bernoulli, energy, and species continuity equations, including a brief description of how these equations are applied to heat exchangers, continuous contactors, and chemical reactors. The book introduces the three fundamental transport coefficients: the friction factor, the heat transfer coefficient, and the mass transfer coefficient in the context of boundary layer theory. Laminar flow situations are treated first followed by a discussion of turbulence. The final chapter covers the basics of radiative heat transfer, including concepts such as blackbodies, graybodies, radiation shields, and enclosures.

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